

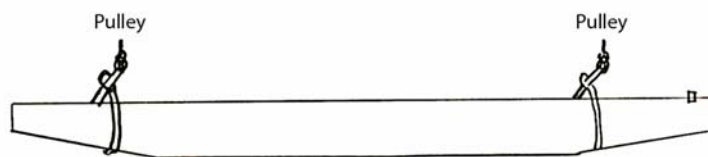


Objective: To safely stack and unstack Dragon Boats in the DBSA storage shed.

Safety Procedures involved:

- 1 Check that pulleys are in safe working order and are secure on girder (I Beam).
- 2 Check slings and ensure that they are not damaged.
- 3 Boats must be aligned correctly to ensure the stability of the stack. The eye bolt at the front of the boat should be directly beneath the I beam and pulley.
- 4 The older style boats are stacked – maximum of three boats – on bearers. There are three sizes of bearer.
 - a. Large - to be used under bottom boat at each end to stabilise the boat. These have no cut outs and are to ensure that the bottom boat is stable.
 - b. Medium – have cut outs and are to be used under the second boat (old style boat) on the stack. Yellow at the rear (sweep end) and red at the front.
 - c. Small – to be used under the top boat (old style boat). Yellow at the rear (sweep end) and red at the front.
- 5 The new Champion boats have a unique spacer to be placed on the 2nd and 8th seats of the underneath boat with the convex section fitting the contour of the boat on top. Slings only can be used on the Champion boats. The bottom boat always has two large bearers underneath to stabilise the stack – a bearer at each end.
- 6 Slings are positioned at the front and rear of the boat to be lifted – at the front around the boat level with the eye bolt and at the rear around the boat at the 9th seat.

Diagram 1

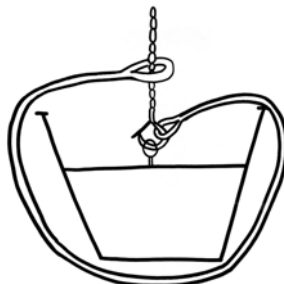


- 7 A minimum of four people are required to move a boat. Two people to simultaneously operate the pulleys at the front and rear and two people to steady the boat.
 - i. The eye bolts at the front of the boat and the eye bolt and board at the rear of the boat are to be used to load/unload the top boat on a stack (either the third or fourth boat).
 - ii. The rear board is locked in place under the seat runners (just in front of 9th seat) and the sling is also attached as a safety back up – please ensure that whenever using the eye bolts, the slings are also in place as a back up (see diagram 2).



Diagram 2

When using the stainless hooks on the boat for lifting, the straps must also be attached as shown as an emergency safety backup.



- iii. Sweep oar is secured with the green retaining bracket.
- iv. When operating the pulleys on the top boat there are two step ladders which must be used.

8 Under no circumstances is climbing on the stacked boats permitted.

9 NO ONE is allowed under the boats when they are on the pulleys.

Dated: Tuesday 7th November 2006

Signed: _____

John Holland
President DragonBoat SA

To be reviewed 07/11/2007

Endorsed by:

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DragonBoatSA Chairman on behalf of the
DragonBoatSA

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Date